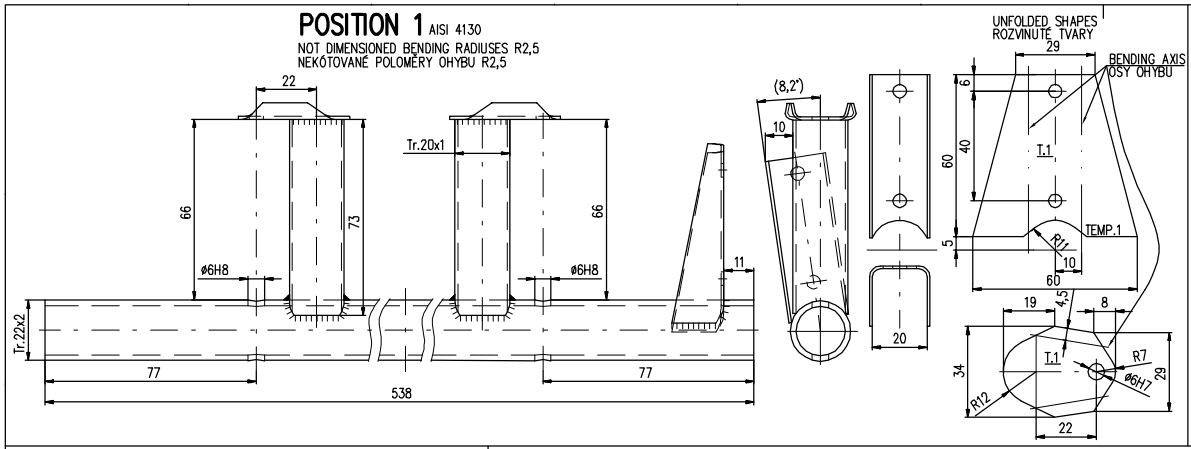
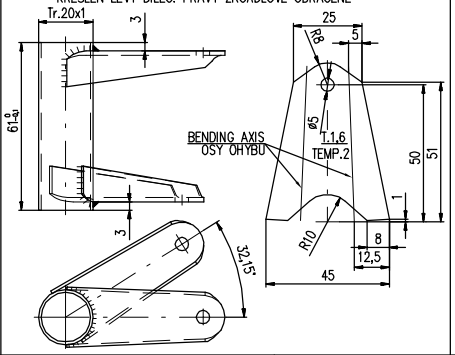
POSITION 1 AISI 4130

NOT DIMENSIONED BENDING RADIUSES R2,5
NEKÓTOVANÉ POLOMĚRY OHYBU R2,5



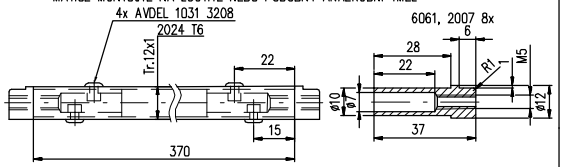
POSITION 2 AISI 4130 1xL+1xR

NOT DIMENSIONED BENDING RADIUSES R3
NEKÓTOVANÉ POLOMĚRY OHYBU R3
DRAWN LEFT PART. RIGHT PART MIRROR IMAGE
KRESLEN LEVÝ DÍLEC. PRAVÝ ZRCADLOVĚ OBRÁCENĚ

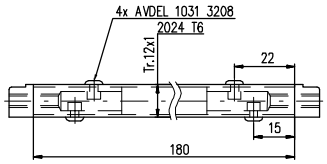


POSITION 4 2x

INSTALL NUTS ON LOCTITE OR SIMILAR ANAEROBIC CEMENT
MATICE MONTUJTE NA LOCTITE NEBO PODOBNÝ ANAEROBNÍ TMEL

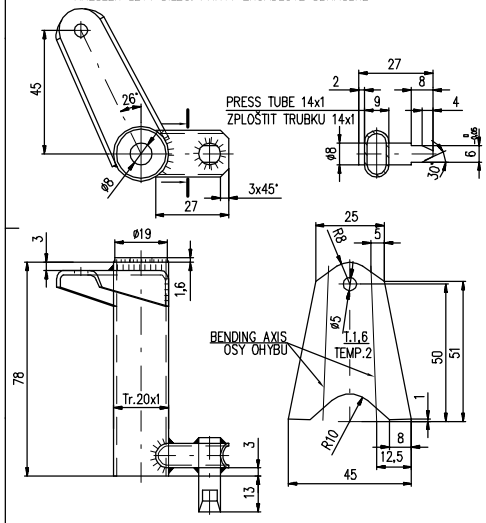


POSITION 5 2x

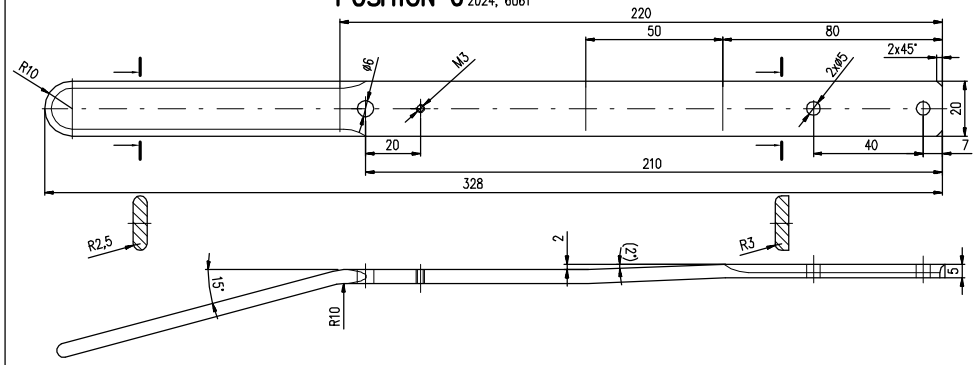


POSITION 3 AISI 4130 1xL+1xR

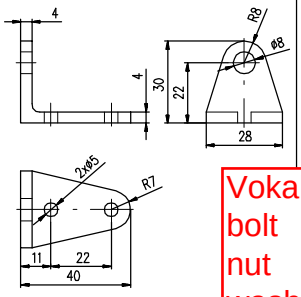
NOT DIMENSIONED BENDING RADIUSES R3
NEKÓTOVANÉ POLOMĚRY OHYBU R3
DRAWN LEFT PART. RIGHT PART MIRROR IMAGE
KRESLEN LEVÝ DÍLEC. PRAVÝ ZRCADLOVĚ OBRÁCENĚ



POSITION 6 2024, 6061

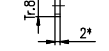


POSITION 7 2024, 6061



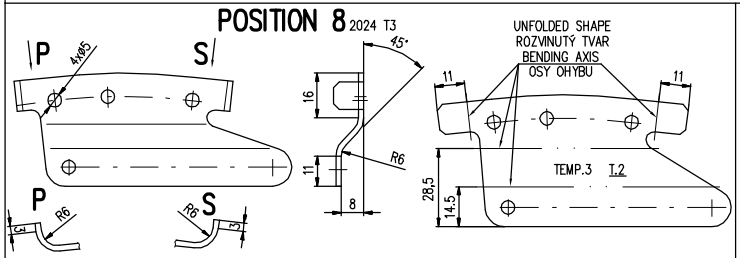
POSITION 17

6060 2x



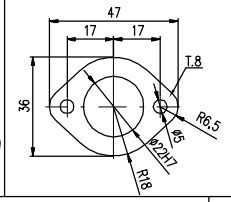
*MODIFY IF NECESSARY
UPRAVTE DLE POTŘEBY

POSITION 8 2024 T3



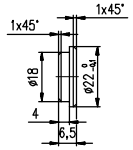
POSITION 9

2024 OR 6061 2x



POSITION 10

POM OR PHENOLIC BLOCK 2x
POM NEBO TEXTIT



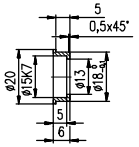
POSITION 11

STAINLESS STEEL 2x
NEREZ

WELD NUT M6 DIN 934 AT THIS END
NA TENTO KONEC NAVAŘTE MATICI M6 DIN 934

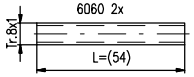
POSITION 12

2024, 2007 4x



POSITION 13

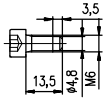
6060 2x



MODIFY LENGHT "L" SO THAT DIMENSION "H" (SD1-65-000, VIEW R) POS. 2 WILL BE FOR MIN. 0,05 mm SHORTER THAN DIMENSION "H" OF ASSEMBLY:
THE BEARINGS IN POSITIONS 12+POS.13 ON THE PIN POS.11
UPRAVTE DÉLKU "L" TAK, ABY VÝŠKA "H" (SD1-65-000, POHLED R) POZICE 2 BYLA O MIN. 0,05 mm MENŠÍ NEŽ DÉLKA "H" SESTAVY: LOŽISKA V POZ.12+POZ.13 NA ČEPU POZ.11

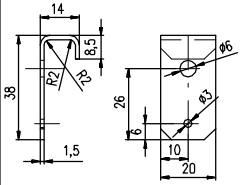
POSITION 14

BOLT M6x14 DIN 912
ŠROUB



POSITION 15 2024 T3

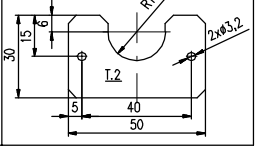
NOT DIMENSIONED CHAMFERING 4x45°
NEKÓTOVANÉ SRAŽENÍ HRAN 4x45°



POSITION 16

FIBERGLAS OR PLASTIC 2x
LAMINÁT NEBO PLAST

NOT DIMENSIONED CHAMFERING 3x45°
NEKÓTOVANÉ SRAŽENÍ HRAN 3x45°



Vokabular:
bolt = Schraube/Bolzen
nut = Mutter
washer = Scheibe
riveting nut = Annietmutter
not dimensioned bending radiuses = nicht bemaßte Biegeradien
drawn left part. right part mirror image = linkes Teil dargestellt, rechts spiegelbildlich

SEMI-PRODUCT: POLOTOVAR:						
MATERIAL:						
QTY: POČET KS:	REMOVE SHARP EDGES & BURRS: HRANY SRAŽENY:					
WEIGHT: HMOTNOST: Kg	TRACEABILITY: SLEDOVATELNOST:					
SCALE: MĚŘÍTKO: 1:1	PROJECTION: PROMÍTÁNÍ	DIMENSION IN mm: ROZMĚRY mm				
SURFACE TREATMENT: POVRCH. ÚPRAVA:						
TOLERANCE UNLESS STATED OTHERWISE: NETOLEROVANÉ ROZMĚRY DLE: ISO 2768 m		ISSUE: INDEX	NUMBER: POČET	DRAWING CHANGE NOTE: DŮVOD ZMĚNY-POZNÁMKA	DATE: DATUM	SIGNATURE: PODPIS
POSITION: POZICE:	DRAWN: KRESLIL: Špaček	DATE: DATUM: 7.8.2014	STRESS: STAVBU: Špaček	DATE: DATUM: 7.8.2014	APPROVED: SCHVÁLIL:	DATE: DATUM:

SPACEK
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tel.:+420 606 409 539

A/C TYP: TYP: SD-1 Minisport | MAJOR ASSY: HLAVNÍ SESTAVA: SD1-65-000

TITLE: NÁZEV: ROLL AND FLAP CONTROLS-PARTS
PŘÍČNÉ ŘÍZENÍ A OVL. KLAPEK-DÍLY

DRG No.: ČÍSLO VÝKRESU: SD1-65-500

SIZE: FORMÁT: D

SHEET No.: LIST: 1 | OF: Z LISTŮ: 1